

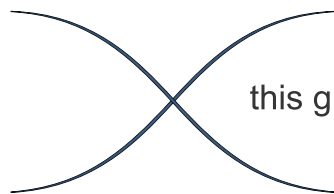
Approximate size calculation of a pattern

Example:

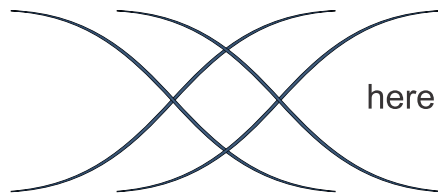
This pattern has 95 cross points



What is one cross point ?



this graph represents 1 cross point



here we have 2 cross point

Below are the necessary information you need to know to calculate the length of a pattern

Size **A = 0.152 mm** diameter

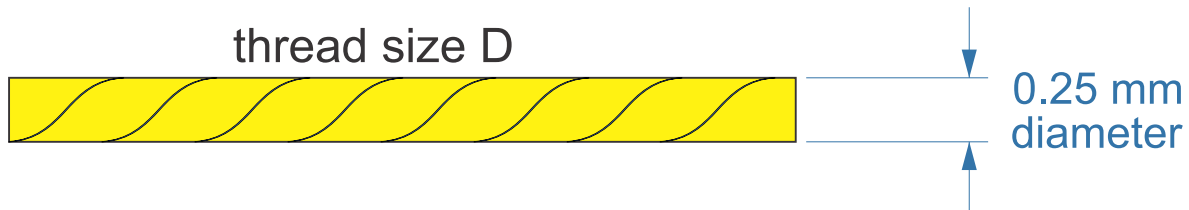
Multiplying factor Size **A = 0.215**

Size **D = 0.25 mm** diameter

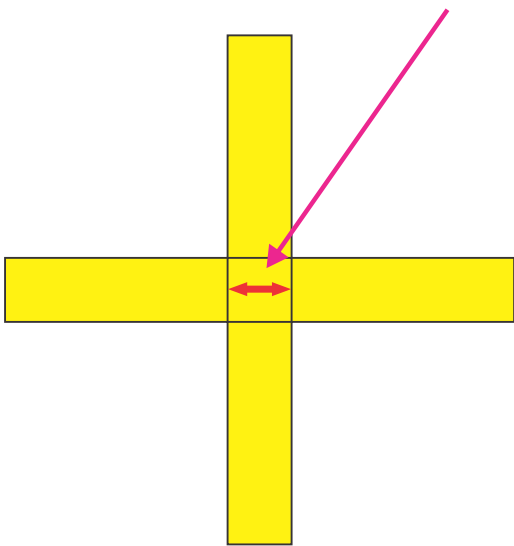
Multiplying factor Size **D = 0.35**

Let's understand
what this number is (multiplication factor).

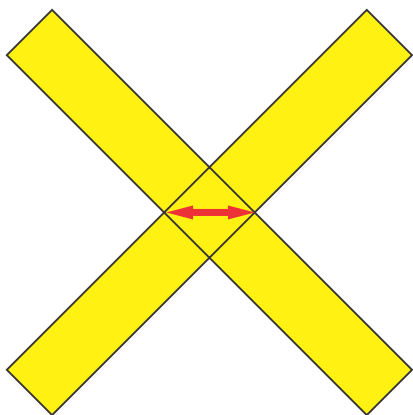
We will take as example the thread size **D**



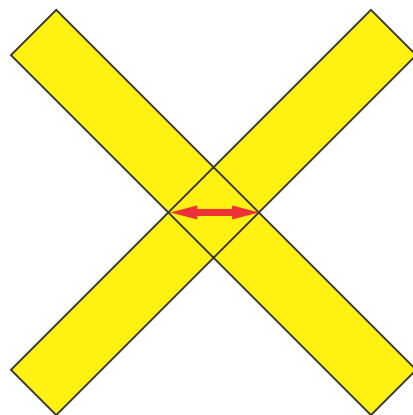
Note graphically that this distance **is not** the same as this distance



This distance in thread
size **A** is: **0.215 mm**



This distance in thread
size **D** is: **0.35 mm**



On the next page we will see how to do the calculation

size D

This pattern has 95 cross points



Number of cross points 95

Thread size multiplication factor size $D = 0.35 \text{ mm}$

$$95 \text{ threads} \times 0.35 \text{ mm} = 33.25 \text{ mm}$$

The length of this pattern in size D is 33.25 mm



* For the pattern in size A,
the same formula applies by changing
only the multiplication factor to 0.215 mm

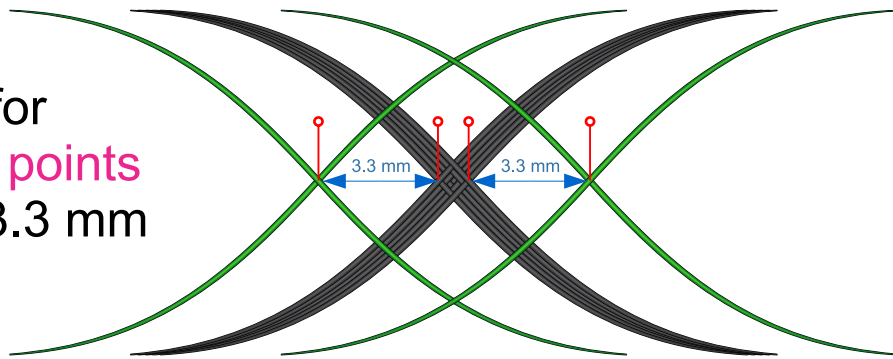
Other situation:

Let's take this example.

size A

$$15 \text{ cross points} \times 0.215 = 3.3 \text{ mm}$$

* spacer for
15 cross points
size A= 3.3 mm



size A

$$5 \text{ cross points} \times 0.215 = 1 \text{ mm}$$

* spacer for
5 cross points
size A= 1 mm

